| Work Order October-29-13 10: | 09:14 AM | 4006-3 | *108 | 3841* | um r | | | وسي . | 54 | Page 1 |
|---|---------------------------------------|--|----------------------|---------|-------|--------------|---------------|-------------------|------------------|----------------|
| Revision ID: Item Name: Ch Start Date: 10 | 4006-3 nannel /29/13 Start Qty: | 8.00 *8* | | *N900 | | 100 |)* s | etup Star Stop | I VI | S1* S2* |
| ₹ | | Date: 13-10 | 30 Tooling: | | ate: | | R | tun Star Stop | | R1* R2* |
| Sequence ID/ Work Center ID | Operation Description | | Set Up/ Run Hours | Tool ID | Tool# | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| D4006 | Revision Nbr B | | 0.00 | | | | | | | |
| *100* Waterjet FEOW CNC Waterjet 2024.063 | l- D | lemo Cut as per Dwg wg Rev: Rog Rev: | 0.00 | | | | lø | _O | | Jm13-12 |
| 3 110 | ş | Deburr if necessary parts off machine FAI/FAIB | 0.00 | | | | , | | | : |
| *110* QC Quality Control | , | Iemo | 0.00 | | | | 10 | 0 | | Jm13-1 |

| DQA: | | Date: | | · • · · · · | | | | | | | | TART |
|---------------|-----------|------------|-------|-------------|---|-----|---------|--|---|--------------|---|---------------------------|
| QA Closed: | | Date: | | | WORK ORDER NON- | -CC | ONFO | RMANCE / U | | Vork Order u | pdate only | AEROSPACE |
| Work Orde | r· | | | | DISPOSITION | | | | AGAINST D | EPARTMENT | /PROCESS | |
| Part N | 0. | | | | Rework Scrap Use-as-is Suspected Unapproved | | | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | | Water Jet od. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | Desc | ription of work order update | | nitial | Act | tion | Sign & | | |
| Cause | Date | Step | Qty | | or non-conformance | | ief Eng | i | ription | Date | Verification | QC Inspector |
| Design | | 3334 | | | | - | | 5 0 0 0 | - Peron | - Butte | Vermeation | Qe irispector |
| Doc/Data | | | | | | | | | | | | |
| Equip/Tooling | | | | | | : | | | | | | |
| Handling/Pre | | | | | | | | | | | | |
| Material | | | | | | | | | | | | 1. |
| Operator | | | | | | | | | | | | |
| Offset/Setup | | | | | | | | | | | | |
| Process | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | |
| Training | | | | | | | | | | | | |
| Transport | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | , | | |
| | | | | . | | FAI | JLT CAT | TEGORY | | | <u></u> | |
| Landir | ng Gear | | | | General | | | | | | | |
| | Bending | | | | Bend | | Folio/F | rogram | Γ | Outside Din | nensions [| Pressure/Forced |
| Ì | Centre No | ot Conce | ntric | | BOM/Route | | Grain | J | | Over/Under | - | Set-up |
| | Cracks | | | | Broken/Damage/Defect | | Hardwa | re | | Part Incorre | | Temperature/Cure |
| ľ | Crimp/Kir | nk/Ripple | /Wave | | Burrs | | Inspect | ion Incomplete/Ur | ngualified | Part Lost/M | <u> </u> | Weld |
| j | Cuffs | | | | Contamination | | 1 ' | ions Incomplete/l | | Part Moved | · - | Wrong Stock Pulled |
| | Crushing | | | | Countersink | | } | ned/off center | | Positioned \ | <u>L</u> . | |
| | Heat Trea | it | | | Cut Too Short | | Mislabe | | | Power Loss, | | Other |
| | Inspectio | n Strip in | Tube | | Drawing | | Misread | | _ | | <u> </u> | * |
| | Marks/Ch | • | | | Drill Holes | Г | Off-set | | | | | |
| | Turning S | | | | Finish | | ł | Calibration | | | | |
| | Wave/Tw | | | | Fit/Function | Г | i | Sequence | | | | |

Quality Control

| · [| der ID 10 3 10:09:14 AM | | 3 | *108841* | | Page 2 | | |
|----------------------------|----------------------------|-----------------|----------|---------------|-------------|--------|--|--|
| Item ID: | D4006-3 | | Accept | *N900040100* | Setup Start | *NS1* | | |
| Revision ID: Item Name: | Channel | | | | Stop | *NS2* | | |
| Start Date: | 10/29/13 | Start Qty: 8.00 | *8* | Cust Item ID: | | | | |

Req'd Qty: 8.00 Required Date: 10/29/13 **Customer:** Reference:

| Approvals: | Process Plan: | Date: | Tooling: | D | ate: | | | C4- | IV | R1^ |
|--------------------------------|---------------------------------|--------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| f. | QC: | Date: | SPC (Y/N): | D | ate: | | | Sto | *N | R2* |
| Sequence ID/ Work Center II | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| *120 *120* QC | QC8- Inspect par M er | rts - second check | 0.00 Sm | | | | 10 | | - | |

| 30 | Bend as per dwg | 0.00 | , | 13(12) |
|-------------------|-------------------|------|------|--------|
| *130* Brake NC | Memo | 0.00 | DAS | |
| | | | 30 | |
| Brake NC | C'sink as per dwg | | 9-89 | 0 |

| 140 | QC5- Inspect part completeness to step on W/O | 0.00 | Shi |
|---------|---|------|-----|
| *1// 0* | | | |

0.00 B/12/Cy Memo Quality Control

9-89

| DQA: | | | Date: | | | | | | | | | | $\mathcal{L}_{\mathbb{Z}^2}$ | ADT |
|---------------|-------------|-----------|------------|-------|-------|------------------------------|-----|----------|-------------------|------------|--|---------------|------------------------------|--------------|
| QA Closed: | | | Date: | | | WORK ORDER NON- | -C(| ONFO | RMANCE / UF | | ork Order up | data anku - F | ر <u>ا</u> ^ | EROSPACE |
| QA Closed. | , | | Date. | | | | | | | VV | ork Order up | date only | | |
| Work Orde | er: | | | | | DISPOSITION | | | | AGAINST DE | PARTMENT | PROCESS | | |
| | _ | | | | | Rework | | | Skid-tube | Crosstube |] | Water Jet | Engin | eering |
| Part N | ۷o | | | | | Scrap | | | Machining | Small Fab | Pro | d. Eng. Coor. | | Quality |
| | | | | | _ | Use-as-is | | Therr | noforming | Finishing | Rec/Stor | e/Packaging | | Other |
| NCR N | No | | | | _ | Suspected Unapproved | | | Large Fab | Composite | | Supplier | | |
| Root | T | | | } | Desci | ription of work order update | ! | nitial | Acti | ion | Sign & | | | |
| Cause | | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Descri | iption | Date | Verification | QC | Inspector |
| Design | | | | | | | | | | | | - | | |
| Doc/Data | | | | | | | | | | | | | | |
| Equip/Tooling | Ш | | | | | | | | | | | | | |
| Handling/Pre | | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | | |
| Offset/Setup | | | | | | | | | | | | | | |
| Process | | | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | | | ~ |
| Training | | | | | | | | | | | | | | , |
| Transport | | | | | | | | | | | | | 1 | |
| Unapproved | | | | | | | | | | | | | | |
| | | | | | | | FAI | ULT CA | TEGORY | | | | | |
| Landi | ng Ge | ear | | | | General | | | | | | | | |
| | | Bending | | | | Bend | | Folio/F | rogram | | Outside Dim | ensions | Pressure | e/Forced |
| | | entre No | t Concer | ntric | | BOM/Route | | Grain | | | Over/Under | tolerance | Set-up | |
| | | racks | | | | Broken/Damage/Defect | | Hardwa | re | | Part Incorred | rt [| Temper | ature/Cure |
| | | rimp/Kir | k/Ripple | /Wave | | Burrs | | Inspect | ion Incomplete/Un | qualified | Part Lost/Mi | ssing | Weld | |
| | | Cuffs | | | | Contamination | | Instruct | ions Incomplete/U | Inclear | Part Moved | | Wrong | Stock Pulled |
| | | Crushing | | | | Countersink | | 1 | ned/off center | <u> </u> | Positioned W | | | |
| | L∃⊦ | leat Trea | t | | | Cut Too Short | | Mislabe | led | | Power Loss/S | | Other | |
| | | nspection | n Strip in | Tube | | Drawing | | Misread | 1 | L | - | | | |
| | N | //arks/Ch | atter | | | Drill Holes | | Off-set | | | ·- ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· · | | | |
| | T | urning S | equence | | | Finish | | Out of | Calibration | | | | | |
| | \square v | Vave/Tw | ist in Tub | e | | Fit/Function | | Out of | Sequence | | - ' | | | |

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

| Work Orde October-29-13 | | | | *10 | 1884 | 1* | | | | | | Page | 3 |
|---|----------------------|------------------------------------|--------------------------|----------------------|------------------|----------------------|-------------------|--------------|---------------|---------------|------------------|----------------|------|
| Item ID: Revision ID: | D4006-3 | 1 2014-2 | | Accept | *N | 900 | 040 | 100 |)* s | etup Stai | rt *N | S1* | |
| - 1 · 1 · 1 | Channel | | | | | | | | | Sto | P *N: | S2* | 1 |
| Start Date: Required Date: Reference: | 10/29/13 10/29/13 | Start Qty: 8.00 Req'd Qty: 8.00 | *8* *8* | | | st Item I stomer: | D: | | | | | | |
| Approvals: | Process P | lan: | Date: | Tooling: | | D: | ate: | • | F | Run Sta | rt *N | R1* | |
| , ipprovals. | | | | | | | ate: | | | Sto | *N | R2* | |
| Sequence ID/ Work Center II | D | Operation Description | | Set Up/ Run Hours | | ool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | ! |
| ⁵⁰ *15∩* | | Chemical Conversion Co | oat per QSI005 4.1 | 0.00 | | | | | 10 | na | 213.10 | 1.4 | |
| HandFinish Hand Finishing | | Memo | | 0.00 | | | | | | | | · <u> </u> | |
| 60 | | QC7-Inspect Chemical (| Conversion Coat | |)AS 27 | | | | 10 | | | | |
| *1AA* QC Quality Control | | Memo | | | 112/5 | | | | 10 | | | | - 1 |
| 70 | | Identify as per dwg & St | cock Location: <u>GA</u> | 0.00 | | | | | | | | (' | 3 11 |
| *170* Packaging | | Memo | | 0.00 | | | DAS 30 9-89 | | lo_ | | | <u></u> | |

| DQA: | | Date: | | | | | | _ | | | | | | |
|-------------------------------------|----------|--------------|---------------|--------------|-----------------------------------|-----|----------------|---------------------|------------------------|--------------|---------------|----------------------------|---------------|---------------------|
| QA Closed: | | Date: | | | WORK ORDER NON | -C(| ONFO | RMANCE / UP | PDATE | W | ork Order up | odate only | | AEROSPACE |
| VA / = wl = O wel = | | | | | DISPOSITION | | | | AGAINST | | PARTMENT | | | |
| Work Orde | er: | | | _ | Day 1 | 1 | 1 | | 1 | | 1 | | _ | |
| Part N | lo | | <u> </u> | | Rework Scrap | | | Skid-tube Machining | Crosstube Small Fab | _ | Pro | Water Jet d. Eng. Coor. | \dashv | Engineering Quality |
| NCR N | lo | | | | Use-as-is Suspected Unapproved | | Therr | noforming Large Fab | Finishing Composite | | Rec/Stor | re/Packaging Supplier | | Other |
| Root | | | | Descr | ription of work order update | | Initial | Acti | on | | Sign & | | $\overline{}$ | |
| Cause | Date | Step | Qty | | or non-conformance | 1 | nief Eng | Descri | | | Date | Verification | | QC Inspector |
| Design | | | | | | | | | | | | | | |
| Doc/Data | | | | | | | | į | | | | | ı | |
| Equip/Tooling | | | | | | | | | | | | | | |
| Handling/Pre | | | | | | 1 | | | | | | | | |
| Material | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | | |
| Offset/Setup | | | 1 1 | | | | | | | | | | | |
| Process | | | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | | | |
| Training | | | | | | | | | | | 1 | | | |
| Transport | | | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | | | |
| | | | | | | FA | ULT CA | TEGORY | | | <u> </u> | | | |
| Landir | ng Gear | | | | General | | | | | | | | | |
| | Bendin | g | | | Bend | | Folio/F | rogram | | | Outside Dim | ensions | \neg_{P} | ressure/Forced |
| | Centre | Not Conce | ntric | | BOM/Route | | Grain | | | | Over/Under | tolerance | \exists_{s} | et-up |
| | Cracks | | | | Broken/Damage/Defect | | Hardwa | re | | | Part Incorred | ⊢ | _ | emperature/Cure |
| | Crimp/ | Kink/Ripple | e/Wave | | Burrs | | Inspect | ion Incomplete/Und | qualified | | Part Lost/Mi | ssing | | Veld |
| | Cuffs | | | | Contamination | | Instruct | ions Incomplete/U | nclear | | Part Moved | | _ | Vrong Stock Pulled |
| | Crushing | | | Countersink | | 1 | ned/off center | | | Positioned W | L Vrong | | • | |
| | | | Cut Too Short | | Mislabe | | | | Power Loss/S | | \neg o |)ther | | |
| | Inspec | ion Strip in | Tube | | Drawing | | Misread | | | | | Č | | |
| | Marks | Chatter | | | Drill Holes | | Off-set | | | | | | | |
| | Turnin | g Sequence | | | Finish | | 1 | Calibration | | | | | | |
| Turning Sequence Wave/Twist in Tube | | | | Fit/Function | | 4 | Somionco | | | | | | | |

Work Order ID 108841 October-29-13 10:09:14 AM Item ID: D4006-3 Accept *N900040100* Setup Start **Revision ID:** Stop Channel Item Name: *8* 10/29/13 Start Qty: 8.00 **Start Date: Cust Item ID:** Required Date: 10/29/13 **Req'd Qty:** 8.00 **Customer:** Reference: Run Approvals: **Tooling:** Process Plan: Date: Date: Stop Date: SPC (Y/N): Date:_____ QC: Sequence ID/ Operation Tool ID Tool # Plan Reject Set Up/ Accept Reject Work Center ID **Description Run Hours** Code Qty Qty Number Stamp

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

120 Quality Control

180

Insp.

Page 4

| DQA: | | Date: | | | | | | | | | | |
|-----------------------|--------------------------|------------|-------|-------|------------------------------|-----------------------------|----------|----------------------------|----------|---------------|---------------|--------------------|
| 04.61 | | D-4 | | | WORK ORDER NON- | -C(| ONFO | RMANCE / UPDATE | | | – | AEROSPACE |
| QA Closed: | | Date: | | | | | | | W | ork Order up | odate only | |
| Work Orde | er: | | | | DISPOSITION | | | AGAINS | T DE | PARTMENT | /PROCESS | |
| | · · · · | | | | Rework | | | Skid-tube Crosstub | e | 1 | Water Jet | Engineering |
| Part N | lo. | | | | Scrap | | | Machining Small Fa | _ | Pro | d. Eng. Coor. | Quality |
| | · | | | | Use-as-is | | Therr | noforming Finishin | g | 4 | re/Packaging | Other |
| NCR N | ١٥ | | | | Suspected Unapproved | | | Large Fab Composit | e 🗀 | | Supplier | |
| | | | | | | | | | | | | |
| Root | | | | Descr | ription of work order update | | Initial | Action | | Sign & | | |
| Cause | Date | Step | Qty | | or non-conformance | Ch | nief Eng | Description | | Date | Verification | QC Inspector |
| Design | | | | | | | | | | | | |
| Doc/Data | | , | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | |
| Handling/Pre | | | | | | | | | | | | |
| Material | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | |
| Offset/Setup | | | | | | İ | | | | | | |
| Process | | | | | | | | | | | | |
| Supplier | - | | | | | | - | | | | | |
| Training Transport | | | | | | | | | | | | |
| Unapproved | ' | | | | | | | | | | | |
| опарріочеа | | <u> </u> | 11 | | | FΔ | III T CA | L ΓEGORY | | | <u> </u> | |
| Landir | ng Gear | | | | General | - | OLI CA | ILOOKI | | | | |
| [| Bending | | | | Bend | Γ |]Folio/F | Program | | Outside Dim | ensions [| Pressure/Forced |
| | | ot Concer | ntric | | BOM/Route | | Grain | 0 | \vdash | Over/Under | } | Set-up |
| | Cracks | | | | Broken/Damage/Defect | | Hardwa | ire | | Part Incorred | ⊢ | Temperature/Cure |
| | Crimp/Ki | nk/Ripple | /Wave | | Burrs | \vdash | Inspect | ion Incomplete/Unqualified | F | Part Lost/Mi | ⊢ | Weld |
| | Cuffs | | | | Contamination | | 1 | ions Incomplete/Unclear | | Part Moved | | Wrong Stock Pulled |
| | Crushing | | | | Countersink | | -1 | ned/off center | | Positioned V | ∟ Vrong |] |
| | Heat Treat Cut Too Short | | | | Cut Too Short | Mislabeled Power Loss/Surge | | | Surge | Other | | |
| | Inspectio | n Strip in | Tube | | Drawing | Misread | | | | _ | - L | |
| [| Marks/Cl | hatter | | | Drill Holes | | Off-set | | | | | |
| | Turning Sequence | | | | Finish | | Out of | Calibration | | | | |
| | Wave/Twist in Tube | | | | Fit/Function | | Out of | Sequence | | | | |

Work Order ID:

108841

Parent Item:

D4006-3

Parent Item Name:

Channel

Start Date: 10/29/13

Required Date: 10/29/13

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP rev A 09.12.22 new Issue Prelim EC verified by:DD 562 DD verified by:EC IPP Rev:C 12.03.07 as per dw.

IPP Rev:B 10.05.03 as per ECN10-

IPP ReviC 12.03.07 as per dwa rev h. DD. verf: EC

| | 562 DD verified b | y:EC IPI | Rev:C 12. | 03.07 as per d | wg rev.b DD | vert: EC | | | | | | | | |
|------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|------------|
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status | |
| M2024T3S.063 2024-T3 .063 sheet | | Purchased | No | | | 100 | sf | 299.5789 | 0.0971 | X | a | | Jm3-1 | D-3 |
| | | | | Location | | Loc Qty | <u>Lo</u> | oc Code | | | | | : | |
| | | | | MAT022 | | 299.5789 | , | | | | | | | |
| | | | | 119 | 916 | 0.2 | | | | | | | | |
| ¥ | | | | 121 | 197 | 21.34 | | | | | | | | |
| | | | | 123 | 096 | 11.4 | | | | | | | | |
| | | | | 123 | 654 | 11.64 | | | | | | | | |
| | | | | 123 | 701 | 16.1039 | | | | | | | | |
| | | | | 125 | 341 | 87.94 | | | | | | | | |
| 1 | | | | 125 | 636 | 150.955 | | | 125 | 636 | | | | 2. |

| DQA: | | Date: | | | | | | | | | | AAPT. |
|---------------|-----------|-----------|-------|-------------|---|-----------------|------------|--|----|----------------|---|---------------------------|
| QA Closed: | | Date: | | | WORK ORDER NON- | -CON | IFOF | RMANCE / UPDATE | W | ork Order uj | odate only | AEROSPACE |
| Work Orde | ır. | | | | DISPOSITION | | | AGAIN | | PARTMENT | <u> </u> | |
| Part N | lo. | | | | Rework Scrap Use-as-is Suspected Unapproved | 7 | ا Therm | Skid-tube Crosstul Machining Small Fa noforming Finishin Large Fab Composi | ab | 1 | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| | | T | T | | | <u> </u> | | | | } | oupplie! [| |
| Root | | _ | _ | Desci | ription of work order update | Init | | Action | | Sign & | | |
| Cause | Date | Step | Qty | | or non-conformance | Chief | Eng | Description | | Date | Verification | QC Inspector |
| Design | | | | | | | - | | | | | |
| Doc/Data | _ | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | |
| Handling/Pre | _ | | | | | | | | | | | |
| Material | | | | | · | | | | | | | |
| Operator | | | | | | | | | | | | |
| Offset/Setup | | | | | | | | | | | ٠ | |
| Process | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | |
| Training | | | | | | | | | | | | |
| Transport | | | | | | | | | | | | |
| Unapproved | - | | | | | | | | | | | |
| | | | | | | FAUL | T CAT | EGORY | - | I | | |
| Landir | ng Gear | | | | General | | | | | | | |
| | Bending | | | | Bend | ∏ _{Fc} | olio/P | rogram | | Outside Dim | ensions F | Pressure/Forced |
| | Centre N | ot Conce | ntric | | BOM/Route | - | rain | | | Over/Under | ├ | Set-up |
| | Cracks | | | | Broken/Damage/Defect | \vdash | ardwa | re | | Part Incorred | ⊢ | Temperature/Cure |
| • | Crimp/Kii | nk/Ripple | /Wave | | Burrs | | | on Incomplete/Unqualified | | Part Lost/Mi | | Weld |
| | Cuffs | • • | | | Contamination | | | ions Incomplete/Unclear | - | Part Moved | · · | Wrong Stock Pulled |
| 1 | Crushing | | | | Countersink | | | ned/off center | | Positioned V | | Tantong Stock Fulled |
| | Heat Trea | | | | Cut Too Short | | islabe | | | Power Loss/ | ~ _ | Other |
| } | Inspectio | | Tube | | Drawing | | isread | | L | J. OWEL LOSS/. | | Other |
| } | Marks/Ch | • | | | Drill Holes | _ | ff-set | • | | | | |
| - | Turning S | | | - | Finish | ⊢ | | Calibration | | | | |
| | Wave/Tw | | | | Fit/Function | — | | Seguence | | | | |

| DART AEROSPACE LTD | Work Order: | 10 88 91 |
|------------------------------|--------------|-------------|
| | | |
| Description: Channel | Part Number: | D4006-3 |
| Inspection Dwg: D4006 Rev: B | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|----------------------|---------------|---------------------|--------|--------|-------------------------|----------|
| Ø0.098 | +0.004/-0.001 | 0.098 | | | ν | Jkmoi |
| Ø0.129 | +0.005/-0.001 | 6.129" | 1 | | V | |
| Ø0.257 | +0.006/-0.001 | 0.257" | | | V | |
| 3.58 | +/-0.030 | 3,583 | - | | V | |
| 1.000 | +/-0.010 | 1.004 | _ | | U | |
| 0.500 | +/-0.010 | 0.205, | _ | | U | |
| 3.90 | +/-0.030 | 3.902" | _ | | V | |
| 0.827 | +/-0.010 | 0834 | _ | | V | |
| 1.38 | +/-0.030 | 1.384 | | | V | |
| 0.35 | +/-0.030 | 0356 | _ | | V | |
| 0.709 | +/-0.010 | 0.713 | - | | ν | |
| 0.063 | +/-0.010 | 0.063 | _ | | V | |
| | | | | | | |
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| Measured by: | Jm | Audited by: | SMB | Preliminary Approval: | |
|--------------|---------|-------------|---------|-----------------------|--|
| Date: | 13.12-3 | Date: | 13:12:4 | Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------|------------|----------|
| Α | 11.01.17 | New Issue | KJ 1A | 21 |
| В | 12.07.31 | Dwg Rev updated | KJ ON | first |



